



## Tailoring: Standing Welt Pocket

If you have had trouble making a standing welt pocket – why not try this method?

### Step 1:

Mark pocket location on jacket using basting thread. Mark each end and center of pocket opening. (Figure 1.)

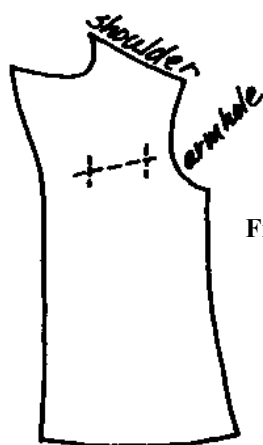


Figure 1.

### Step 2:

Cut a piece of interfacing 2 to 2 ½ inches (5 to 6.2 cm) longer than the opening and 2 inches (5cm) wide. Mark interfacing to show ends and center of pocket opening. (Figure 2.)

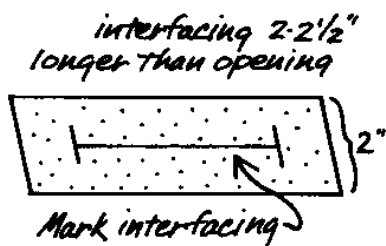


Figure 2.

### Step 3:

Place interfacing to wrong side of jacket front matching placement markings. Baste. (Figure 3.)

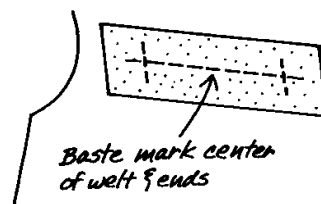


Figure 3.

### Step 4:

Cut interfacing for pocket welt (from fold line to within 3/8-inch of edge and within 3/8-inch of either end). Place interfacing to wrong side of one edge of the welt. Catch stitch at fold line. (Figure 4.)



Figure 4.

### Step 5:

Fold welt along fold line wrong sides together. Stitch ends. (Figure 5.)

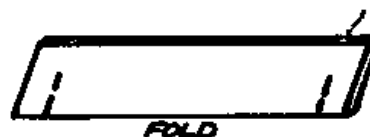


Figure 5.

Grade end seams. (Figure 6.)



Figure 6.

Turn and press. (Figure 7.)



Figure 7.

**Step 6:**

Stitch pocket facing to pocket lining. Press seam allowance toward lining. (Figure 8.)

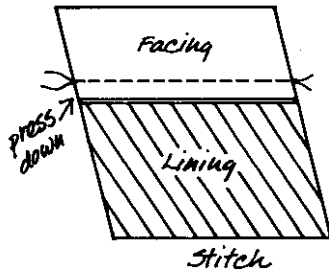


Figure 8.

**Step 7:**

On jacket front (right side) place welt along lower edge of opening. Baste lower edge to jacket. Notice: Only one edge of the welt is attached. Stitch  $\frac{1}{4}$  inch (65 mm) seam. (Figure 9.)

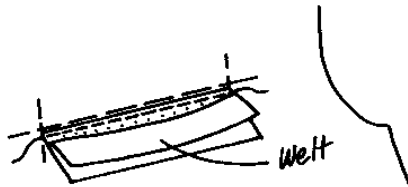


Figure 9.

**Step: 8**

Place pocket facing to other side of opening. Stitch  $\frac{1}{4}$  (65 mm) seam. Remember to make this row of stitching  $\frac{1}{8}$  (32mm) shorter on each end. (Figure 10.)

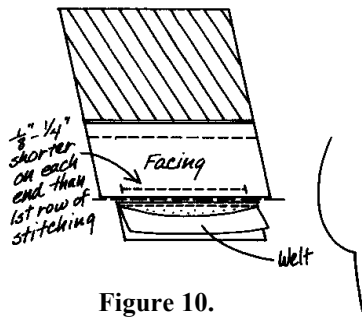


Figure 10.

**Step: 9**

Turn to the inside of jacket. With a pair of sharp pointed scissors, carefully slash along the center marked line to within  $\frac{1}{2}$  -inch of each end. Cut diagonally to each row of stitching. (Figure 11.)

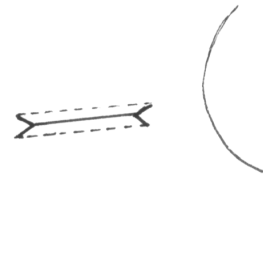


Figure 11.

**Step 10:**

Pull pocket lining and welt through opening. Press seam open in pocket facing. (Figure 12.)

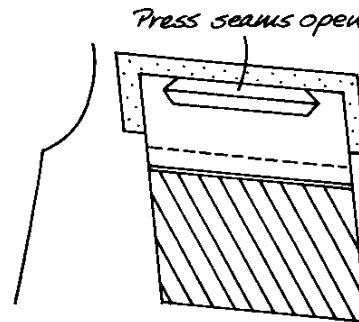


Figure 12.

Press welt seam open. (Figure 13.)

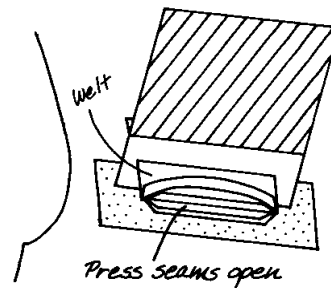


Figure 13.

**Step 11:**

Pin pocket lining to the other edge of welt opening.  
Stitch. Press. (Figure 14.)

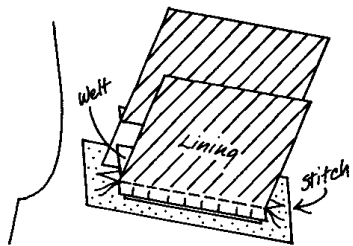


Figure 14.

**Step 12:**

Stitch triangles at each end of opening. (Figure 15.) Press.

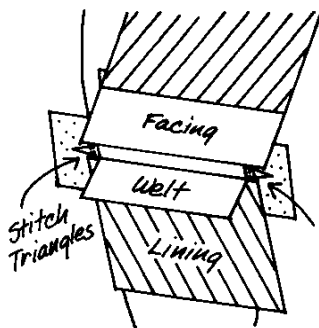


Figure 15.

**Step 13:**

Baste pocket linings matching edges. Stitch. Press (Figure 16.)

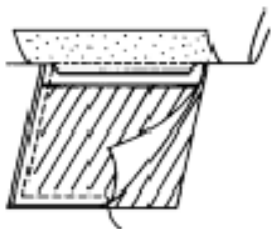


Figure 16.

**Step 14:**

Secure standing welt to jacket front. One method is to use an over-hand stitch on inside of jacket. (Figure 17.)

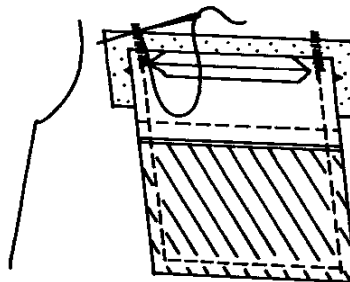


Figure 17.

Another alternative is to use a stab stitch or blind stitch on the right side of the jacket. (Figure 18.)

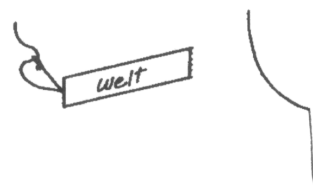


Figure 18.

Press (Figure 19.)

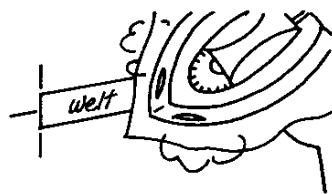


Figure 19.

---

Prepared by: Nadine Hackler, Associate Professor Extension Clothing Specialist, January 1984  
Permission to use granted by: Nadine Hacker, Retired Extension Clothing Specialist, Institute of Food & Agriculture Sciences, University of Florida, Gainesville, FL.

Adapted for use in Kentucky by: Linda Heaton, Ph.D.  
Extension Professor Textiles & Environment. 8/99

Revised 8/01 by Linda Heaton, Ph.D.  
Extension Professor Textiles & Environment

Standweltpoc.wpd. LMH 8/99 [Disk: Construction: Tailoring]

---